## AFTC Product／substrate matrix

（The mentioned products are based on the adhesion to the substrates only．The type may vary based on customer preferences， length of the bond or color of the product．）

|  | $\underset{\sim}{\tilde{u}}$ | $\begin{aligned} & \text { 畨 } \\ & \text { 娄 } \\ & \mathbf{0} \end{aligned}$ |  | $\begin{aligned} & \text { 娄 } \\ & \text { 娄 } \\ & \text { " } \\ & \text { 등 } \end{aligned}$ | $\begin{aligned} & \frac{*}{*} \\ & { }_{3}^{*} \\ & \sum_{0}^{\prime} \\ & \text { un } \end{aligned}$ | $\begin{aligned} & \sum_{2}^{*} \\ & \sum_{3}^{2} \\ & \sum_{x=1}^{x} \\ & \sum_{x}^{x} \\ & \hline \end{aligned}$ |  |  | $\begin{gathered} \vec{山} \\ \vdots \end{gathered}$ |  |  |  | \％ | ご | $\sum_{\lambda}^{\frac{\pi}{\lambda}}$ | 娄 | щ | 를 |  | 茪 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| GLASS | 5011 | 5341 | 5341 | 5341 | 5341 | 5341 | 5011 | 6411 | 5011 | 5011 | 5011 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| W00D＊＊＊＊ | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 6411 | 5341 | 5341 | 5341 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| MDF＊＊＊＊ | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 6411 | 5341 | 5341 | 5341 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| CONCRETE＊＊＊＊ | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 6411 | 5341 | 5341 | 5341 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| STONE＊＊＊＊ | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 6411 | 5341 | 5341 | 5341 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| RAW ALUMINUM＊ | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 5341 | 6411 | 5341 | 5341 | 5341 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| ANODIZED ALUMINUM | 5011 | 5341 | 5341 | 5341 | 5341 | 5341 | 5011 | 6411 | 5011 | 5011 | 5011 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| POWDERCOATED ALUMINUM | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| STEEL | 5011 | 5341 | 5341 | 5341 | 5341 | 5341 | 5011 | 6411 | 5011 | 5011 | 5011 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| STAINLESS STEEL＊＊ | 5011 | 5341 | 5341 | 5341 | 5341 | 5341 | 5011 | 6411 | 5011 | 5011 | 5011 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| GALVANIZED STEEL | 5011 | 5341 | 5341 | 5341 | 5341 | 5341 | 5011 | 6411 | 5011 | 5011 | 5011 | 6411 | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| POWDERCOATED STEEL | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| ABS | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| PVC | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | 6411 | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| PMMA | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | 6411 | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| PC＊＊＊ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | 6411 | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5352 \\ & \hline \end{aligned}$ | $\begin{aligned} & 5341 \\ & 5310 \\ & \hline \end{aligned}$ | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| PE | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| PP | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| PP／EPDM | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| TPE | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| CERAMIC COATINGS | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |
| SILICONE COATINGS | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 | 6411 |



